

Please read and understand all

instructions before continuing!

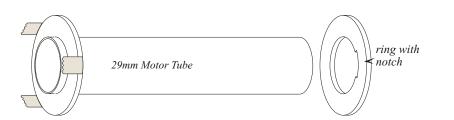
Stuff you will need:

One set of each 5 and 15 minute epoxy One sheet of each fine and medium sand paper Ruler and pencil Masking tape

Cellophane tape

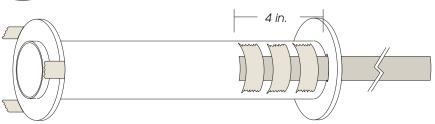


NOTE: Be sure to scuff all parts to be bonded using medium sand paper.



A) Slide the standard centering ring over the motor tube until 1/4" of the motor tube is protruding beyond the ring. Make 3 or 4 tabs using cellophane tape as shown above to aid in removing this ring later. Do not use any glue at this time, this centering ring will be removed in a subsequent step. B) Epoxy the notched (top) centering ring 1/2" from the other end of the motor mount tube.





Slip one end of the piston strap (the 3/4" wide one) through the notch in the centering ring. Epoxy about 4" of this strap to the side of the motor tube. Hold the strap in place against the tube with masking tape until the epoxy cures. Stuff the free end of the strap into the motor tube to keep it out of the way for the next step.



A) Using a stick, apply a ring of epoxy inside the airframe 7" from the bottom end.

B) Push the motor mount assembly all the way into the airframe until the taped, bottom centering ring is flush with the end of the airframe. Make sure the motor mount tube is still protruding 1/4" from the bottom centering ring as shown. **Do not epoxy the bottom centering ring in place at this time!**

C) Hold the airframe upright until the epoxy cures.



A) Apply a bead of epoxy to the root edge of a fin. Push the fin through the slot in the arfframe and against the motor mount tube. Make sure that the fin is perpendicular to the airframe. Use tape to hold the fin in position while the epoxy cures. Repeat this process for all lower fins.

If you prefer not to be rushed through this step or have

little experience with this type of procedure, use a slow setting epoxy (15 min. epoxy is ok, bond will be

Spread epoxy inside

Begin pushing motor

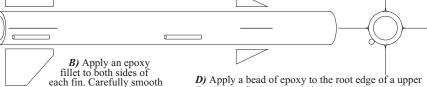
Stop when ring is flush

mount into airframe.

with airframe end.

Be sure the strap is not in line with the fin slots otherwise the fins may not fit properly.

airframe.



stronger too!).

NOTE:

– 7 in.

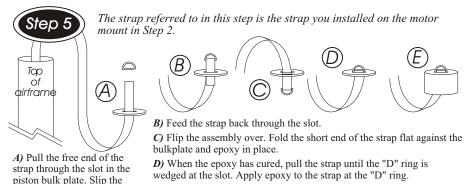
the epoxy with your finger before it begins to gel. Allow the epoxy to set-up before rotating the rocket to do the next set of fins. Once the epoxy has fully cured, you should sand the fillet smooth with fine sandpaper. Sanding will help the primer hold better to the epoxy.

C) Gently pull the centering ring off the end of the rocket. Using a stick, apply an epoxy fillet to the fins at the motor mount tube and the inner airframe wall. *Now you can epoxy the centering ring in place.*

metal "D" ring over the strap.

D) Apply a bead of epoxy to the root edge of a upper fin. Set the fin into the "dado" slot. Make sure that the fin is perpendicular to the airfame. Use tape to hold the fin in position while the epoxy cures. Repeat this process for all 4 upper fins. Apply an epoxy fillet to both sides of each fin as in step 4B

E) Epoxy one launch lug in place 1" from the bottom of the rocket and the other at about the balancing point of the rocket (without motor). Be sure the lugs are parallel to the airframe, in line with each other and not in line with a fin.



E) Epoxy the bulkplate inside the piston body 1/8" from the top. Apply an epoxy fillet to both sides of the bulkplate.



Measure off the mid point of each parachute shroud line and mark it with a pen. Gather all the Parachute shroud lines making sure they are not twisted or tangled. Keep all the marks on the shroud lines together. Tie the lines together using a simple Shroud overhand knot leaving a small loop lines where all the marks meet. Tie the parachute to the elastic shock cord 1/3 of the way from one end. Tie the long end of the shock cord to the "D" ring on the piston. Tie the short end of the shock cord to the eyelet on the nosecone. Elastic shock cord Tie the short end of the shock cord to the evelet of the nosecone. Pack the chute as directed in the parachute instructions.

Slide the piston into the rocket followed by the shock cord and parachute. Place the nosecone atop the rocket. It should fit just tight enough to allow vou to lift the rocket by the nosecone without it slipping off. Wrap masking tape around the shoulder of the nosecone for a tighter fit if necessary.

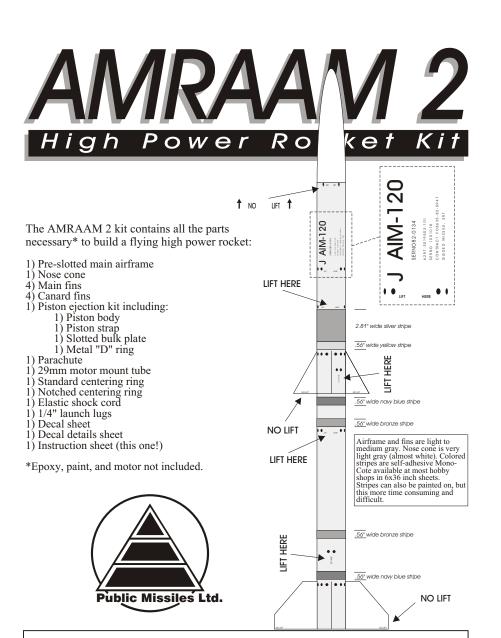
d in Tie the long end of the shock cord to the "D" ring on the piston.

NOTE:

When tying the shock cord to the parachute and the "D" ring, loop the shock cord through twice then tie a double overhand knot. Pull the knot tight and leave 2-3 inches of excess cord after the knot.

Now it's time to paint and detail your rocket!





The center of pressure (CP) of this rocket is 31 inches from nose tip. After finishing your rocket, permanently mark the center of pressure on the airframe. CP calculations were made using RockSim 4.0 program for subsonic flights. After loading the rocket with a motor, make sure that the center of gravity (balancing point) is at least 2.0" forward of the center of pressure mark. The center of gravity can be moved forward by adding weight to the nose cone. The average finished weight of this model is 24 ozs. It is impossible to test every rocket with every motor configuration therefore, if you are unsure about motor selection for any rocket consult the motor manufacturer.

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